



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-567-111
Job Sheet 186996



Part No: D350-567-111

Job Qty: 2 pcs

Part Name: Super-Sized Vertical Reference Floor Window



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/23/18

Job Tracking No:

Due Date: 12/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D350-567 REV:F IPP Rev:C Re-format 05-11-09 JLM IPP Rev:D Added DT8439 Template to Step 1 07-06-26 JLM IPP Rev:E CHG#3 ECN 1055 07-11-21 DD verified by:EC IPP Rev:F 08-10-07 as per revD DD verified by: IPP REV:G 13.10.15 AS PER IIN REV:E DD VERF:JLM IPP REV:D 16.04.25 as per chg007 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	2 pcs		12/21/18	0.00	0.00	Packaging 1 - 1		DAS 40 9-89 FEB 12 2019
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



Container No: S152984



Part: D350-567-111

Job No: 186996

Serial No/Batch: S152984

Revision: F

Inspector:

Exp Date:

Instructions: TC STC SH92-18 Issue 6, FAA STC SH989NE 09/06/30, FAA STC E

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com
www.dartaerospace.com

120	QC 4	2 pcs	12/21/18	0.00	0.00	Packaging 1 - 32							
						Packaging 1 - 33							
						Packaging 1 - 34							
						Packaging 1 - 35							
						Packaging 1 - 36							
						QC 4 - 26							
						QC 4 - 28							
						QC 4 - 38							
						QC 4 - 42							
						QC 4 - 58							
						QC 4 - 6							
						QC 4 - 69							
						QC 4 - 9							
						QC 4 - 46							
													DAS 46 9-89 FEB 12 2019
130	Packaging 3-1 - Stock - B4B	2 pcs	12/21/18	0.00	0.00	Packaging 3 - 1 - B4B							
						Packaging 3 - 2 - B4B							
						Packaging 3 - 3 - B4B							
						Packaging 3 - 4 - B4B							
						Packaging 3 - 5 - B4B							
						Packaging 3 - 6 - B4B							
						Packaging 3 - 7 - B4B							
						Packaging 3 - 8 - B4B							
						Packaging 3 - 9 - B4B							
						Packaging 3 - 10 - B4B							
						Packaging 3 - 11 - B4B							
						Packaging 3 - 12 - B4B							
						Packaging 3 - 13 - B4B							
						Packaging 3 - 14 - B4B							
						Packaging 3 - 15 - B4B							
						Packaging 3 - 16 - B4B							
						Packaging 3 - 17 - B4B							
						Packaging 3 - 18 - B4B							
						Packaging 3 - 19 - B4B							
						Packaging 3 - 20 - B4B							
						Packaging 3 - 21 - B4B							
						Packaging 3 - 22 - B4B							
						Packaging 3 - 23 - B4B							
						Packaging 3 - 24 - B4B							
						Packaging 3 - 25 - B4B							
						Packaging 3 - 26 - B4B							
						Packaging 3 - 27 - B4B							
						Packaging 3 - 28 - B4B							
						Packaging 3 - 29 - B4B							
						Packaging 3 - 30 - B4B							
						Packaging 3 - 31 - B4B							
						Packaging 3 - 32 - B4B							
						Packaging 3 - 33 - B4B							
						Packaging 3 - 34 - B4B							
						Packaging 3 - 35 - B4B							
						Packaging 3 - 36 - B4B							
135	DC - 1 - B4B	2 pcs	12/21/18	0.00	0.00	DC - 1 - B4B							
						DC - 2 - B4B							
140	QC 21 - FG	2 pcs	12/21/18	0.00	0.00	QC 21 - FG - 21							
						QC 21 - FG - 70							
Part Op 110 - (Pick Kit) Pick Packing Kit ***ENSURE DT 8439 TEMPLATE IS INCLUDED***							DAS 21 9-89 FEB 12 2019						
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)													
130 - Identify and pack for shipping as per PPP D350-567-111 Location: FG032													
135 - (Document Control) Photocopy bluefile and create labels and DT8439 Template per PPP D350-567-111 CHG007													
140 - (QC21- Final Inspection - Work Order Release)													

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
D350-567-113	Replacement Exterior Super-Sized Window	2 pcs (1 ea)	110-Packaging 1 - Pick Kit	5152459
D350-567-115	Replacement Interior Window	2 Ea (1 ea)	110-Packaging 1 - Pick Kit	5147659
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D350-567-113	2	1	0
	D350-567-115	2	5	0
Part Specifications				
Specifications could not be found.				

Plex 1/28/19 8:17 AM Dart.Hadley.Shannon



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D350-567-111
Job Sheet 186996



Part No: D350-567-111

Job Qty: 2 ea

Part Name: Super-Sized Vertical Reference Floor Window



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/23/18

Job Tracking No:

Due Date: 12/21/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IIN-D350-567 REV.F IPP Rev:C Re-format 05-11-09 JLM IPP Rev:D Added DT8439 Template to Step 1 07-06-26 JLM IPP Rev:E CHG#3 ECN 1055 07-11-21 DD verified by:EC IPP Rev:F 08-10-07 as per revD DD verified by: IPP REV:G 13.10.15 AS PER IIN REV.E DD VERF:JLM IPP REV:D 16.04.25 as per chg007 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		12/21/18	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	2 pcs		12/21/18	0.00	0.00	Packaging1-3		
120	QC	2 pcs		12/21/18	0.00	0.00	QC4		
130	Packaging	2 pcs		12/21/18	0.00	0.00	Packaging3-1		
135	DC	2 pcs		12/21/18	0.00	0.00	DC		
140	QC21-FG	2 Ea		12/21/18	0.00	0.00	QC21		

Part Op 110 - Pick Packing Kit ***ENSURE DT 8439 TEMPLATE IS INCLUDED***

Descriptions: 130 - Identify and pack for shipping as per PPP D350-567-111 Location: FG032

135 - Photocopy bluefile and create labels and DT8439 Template per PPP D350-567-111 CHG007

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D350-567-113	Replacement Exterior Super-Sized Window	2 Ea (1 ea)	90-Start up Operation	
D350-567-115	Replacement Interior Window	2 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D350-567-113	2	1	0
	D350-567-115	2	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																		
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																		
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																		
Large Fab ☐	Composite ☐	Supplier ☐																			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																	
Description Work Order Deviation		Disposition																			
				Completed By																	
				Lead hand / Supervisor Approval Verification																	
				QC / QA Coordinator Approval																	
Root Cause		FAULT CATEGORY																			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐																
OTHER : _____																					